

JES X ADDITIVE IS AN EXTREMELY POTENT CURE PROMOTER, DESIGNED FOR COLD TEMPERATURE OR FAST CURE APPLICATIONS WITH FLEXKRETE.

AT 32°F., FLEXKRETE WILL SET IN Approx. 1 HOUR. IN WARMER CONDITIONS, A 5 MINUTE SET TIME MAY BE ATTAINED.
Ambient temperature, as well as material & substrate temperature, determine the time at which FlexKrete reacts for the final cure.

GENERAL MIXING INSTRUCTIONS:

1. Add the standard catalyst and power mix for 30 seconds, then,
2. MIX IN FLEX-TEMP ADDITIVE—
AT THE RATE OF **.5 – .1%** of the FLEXKRETE, and mix for, at least, another 30 seconds.
ADD THE TWO CATALYSTS SEPARATELY—DO NOT MIX THE TWO TOGETHER!
3. Add aggregate immediately, mix for 60 seconds, and place material.
(Always use large mud paddle, to get a thorough mix)

EXAMPLE:

IF YOU ARE MIXING:

1 gallon of FlexKrete (128 OZ.)— $.75\% \times 128 \text{ OZ.} = .96 \text{ oz.}$ — Use 1 oz.

1/2 gallon of FlexKrete (64 oz.)— $.75\% \times 64 \text{ oz.} = .48 \text{ oz.}$ — Use 1/2 oz

1 quart of FlexKrete (32 oz.) — $.75\% \times 32 \text{ oz} = .24 \text{ oz}$ — Use 1/4 oz.

AT 32°F., FLEXKRETE WILL SET IN ABOUT AN HOUR.

AT 60°F., FLEXKRETE WILL SET IN ABOUT 15 MINUTES.

(THESE ARE AVERAGES AND WILL VARY WITH OVERALL CONDITIONS)

INCREASE AMOUNT OF FLEXTMP FOR FASTER SET TIME AND DECREASE FOR SLOWER SET TIME.
CAUTION SHOULD BE TAKEN WHEN USING FLEX-TEMP, SO AS NOT TO ATTAIN A CURE SOONER THAN DESIRED.
Measure carefully & mix properly.